

# OPERATION, SAFETY & MAINTENANCE MANUAL LEO PLUS SERIES

#### Models:

942283 BOBCAT LEO PLUS-17.5HP 48 SD 942284 BOBCAT LEO PLUS-18HP 52 SD 942285 BOBCAT LEO PLUS-25HPI 52 SD 942286 BOBCAT LEO PLUS-20HP 52 SD



WARNING: If incorrectly used this machine can cause severe injury. Those who use and maintain this machine should be trained in its proper use, warned of its dangers and should read the entire manual before attempting to set up, operate, adjust or service the machine.



## CALIFORNIA **Proposition 65 Warning**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.



The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

#### **Californie Proposition 65 Avertissement**

Les échappements des moteurs diesel et certains de leurs composés sont reconnus par l'Etat de Californie pour être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.



## **A** AVERTISSEMENT

L'émission du moteur de ce matériel contient des produits chimiques que l'Etat de Californie considère être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

#### California Advertencia de la Proposicion 65

El estado de California hace saber que los gases de escape de los motores diesel y algunos de sus componentes producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.



## ADVERTENCIA

El estado de California hace saber que los gases de escape de este producto contienen productos químicos que producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

## **CALIFORNIA Proposition 65 Warning**

Battery posts, terminals, wiring insulation, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. WASH HANDS AFTER HANDLING.



#### **IMPORTANT MESSAGE**

Thank you for purchasing this Bob-Cat product. You have purchased a world class mowing product, one of the best designed and built anywhere.

This machine comes with an Operation and Safety Manual. The useful life and good service you receive from this machine depends to a large extent on how well you read and understand this manual. Treat your machine properly, lubricate and adjust it as instructed, and it will give you many years of reliable service.

Your safe use of this Bob-Cat product is one of our prime design objectives. Many safety features are built in, but we also rely on your good sense and care to achieve accident-free operation. For best protection, study the manual thoroughly. Learn the proper operation of all controls. Observe all safety precautions. Follow all instructions and warnings. Do not remove or defeat any safety features. Make sure those who operate this machine are as well informed and careful in its use as you are.

See a Bob-Cat dealer for any service or parts needed. Bob-Cat service ensures that you continue to receive the best results possible from Bob-Cat's products. You can trust Bob-Cat replacement parts because they are manufactured with the same high precision and quality as the original parts.

Bob-Cat designs and builds its equipment to serve many years in a safe and productive manner. For longest life, use this machine only as directed in the manuals, keep it in good repair and follow safety warnings and instructions. You'll always be glad you did.

Jacobsen, a Textron Company One Bob Cat Lane Johnson Creek, WI 53038-0469

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#### NOTICE!!!

Unauthorized modifications may present **extreme** safety hazards to operators and bystanders and could also result in product damage.

Jacobsen, a Textron Company strongly warns against, rejects and disclaims any modifications, add-on accessories or product alterations that are not designed, developed, tested and approved by Jacobsen Engineering Department. Any Jacobsen product that is altered, modified or changed in any manner not specifically authorized after original manufacture—including the addition of "aftermarket" accessories or component parts not specifically approved by Jacobsen—will result in the Jacobsen Warranty being voided.

Any and all liability for personal injury and/or property damage caused by any unauthorized modifications, add-on accessories or products not approved by Jacobsen will be considered the responsibility of the individual(s) or company designing and/or making such changes. Jacobsen will vigorously pursue full indemnification and costs from any party responsible for such unauthorized post-manufacture modifications and/or accessories should personal injury and/or property damage result.



## This symbol means: ATTENTION! BECOME ALERT!

Your safety and the safety of others is involved.

#### Signal word definitions:

The signal words below are used to identify levels of hazard seriousness. These words appear in this manual and on the safety labels attached to Jacobsen machines. For your safety and the safety of others, read and follow the information given with these signal words and/or the symbol shown above.

## **ADANGER**

**DANGER** indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.

## **A**WARNING

**WARNING** indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.

## **A**CAUTION

**CAUTION** indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices or property damage.

#### CAUTION

**CAUTION** used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **MAY** result in property damage

# TEXTRON GOLF, TURF & SPECIALTY PRODUCTS MODEL NUMBER SERIAL NUMBER JOHNSON CREEK, WI MADE IN U.S.A

**MODEL NUMBER:** This number appears on sales literature, technical manuals and price lists.

**SERIAL NUMBER:** This number appears only on your mower. It contains the model number followed consecutively by the serial number. Use this number when ordering parts or seeking warranty information.

#### PREPARING FOR SAFE OPERATION

#### Operator preparation and training

## Read the Operation & Safety Manual

- If an operator or mechanic cannot read English, it is the owner's responsibility to explain this material to them. If any portion of this material is unclear, contact your factory representative for clarification.
- Become familiar with the safe operation of the equipment, operator controls and safety signs.
   Be prepared to stop the engine and attachments quickly in an emergency. Do not operate or allow another person to operate this machine if there are any questions about safety.
- All operators and mechanics should be trained. The owner is responsible for training the users.
- Wear appropriate clothing, including long trousers and safety goggles or safety glasses with side shields when operating mower. Do not operate barefoot or wearing open sandals. Long hair, loose clothing or jewelry may get tangled in moving parts.
- Wear hearing protection.
- Never allow children, unskilled or improperly trained people to operate this equipment. Local regulations can restrict the age of the operator.
- Data indicates that those operators age 60 years and above are involved in a large percentage of riding mower-related injuries. Those operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from injury.
- Do not carry passengers, especially small children. They may fall off and be seriously injured.
- Keep warning labels and this operator's manual legible and intact. Replacement labels and manuals are available from the factory.
- Do not operate machine while under the influence of drugs or alcohol.
- The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people or property.



All rotary lawnmowers are potentially dangerous. They can amputate hands and feet and throw objects. Failure to follow these safety and operating instructions could result in serious injury or death.

#### Site preparation and circumstances

- Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Only use accessories and attachments approved by the manufacturer.
- Clear the area to be mowed of objects such as rocks, toys, wire or other debris that may be picked up or thrown by the mower.
- Be sure the area is clear of pets and people, especially young children. Never assume they will remain where you last saw them. Stop the machine if any enter the area.
- Mow only in daylight or in good artificial light.
- Do not mow wet grass as tires may lose traction.



#### **Machine preparation**

- Check operator present interlock system and brake operation. Adjust or repair any problems before using.
- Do not tamper with or defeat safety devices.
   Keep guards, shields and interlock safety devices in place and in proper working condition.
   They are for your protection.
- Keep all fasteners such as nuts, bolts and pins well secured.
- Visually inspect blades, blade bolts and the cutter assembly for wear or damage. Replace worn or damaged blades and bolts to preserve balance.
- Verify that machine and attachments, if any, are in good operating condition.
- Do not engage blades until ready to mow.

#### OPERATING SAFELY

#### In general

- Use extra care when loading or unloading the machine into a trailer or truck.
- Slow down and use caution when making turns and crossing roads and sidewalks. Stop blades if not mowing.
- Do not run the engine in an enclosed area where dangerous carbon monoxide fumes can collect.
- Do not place your foot on the ground while operating the machine.
- Before operating, lower the discharge chute, install the mulcher or put the entire grass catcher in place.
- Keep clear of the discharge opening at all times.
   Never direct the discharge toward a bystander.
   Stop operation if someone approaches.
- Keep washout ports and other mower housing service openings closed when mowing.
- Use care when pulling loads or using heavy equipment.
  - Use only approved drawbar hitch points.
  - Limit loads to those you can safely control.
  - Do not turn sharply. Use care when reversing.
  - Use counterweight(s) or wheel weights when suggested in the operator's manual.
- Never leave a machine unattended. Always turn off blades, set parking brake, stop engine and remove keys before dismounting.



#### **Starting**

- Start only according to instructions in this manual or on the machine.
- Before attempting to start the engine, make sure:
  - the parking brake is on;
  - the PTO is disengaged;
  - the traction drive is in NEUTRAL.
- When starting the engine, make sure hands and feet are clear of the blades.
- Do not start the machine while standing in front of the discharge chute or with the chute directed at someone.
- Do not engage PTO at full throttle. Throttle to idle or lowest possible engine speed.
- Do not change engine governor settings or overspeed the engine. Operating the engine at excessive speed can increase the hazard of personal injury.

#### Interrupting operation

- Before leaving the operator's position:
  - Park on level ground.
  - Disengage the PTO.
  - Set the parking brake.
  - Shut off the engine and remove the key.
- Disengage the PTO and wait until the blades quit rotating:
  - before raising cutterdeck;
  - when not mowing;
  - for transport;
  - when crossing surfaces other than grass.
- Stop the engine, disengage the PTO, set parking brake and wait until the blades quit rotating and lower cutting unit:
  - before refueling;
  - before removing grass catcher;
  - before making height adjustment unless the adjustment can be made from the operator's position.
- Stop the engine, disengage the PTO, set parking brake and disconnect the spark plug wire(s) or remove the key:
  - before clearing blockages or unclogging chute;
  - before checking, cleaning or working on the machine;
  - after striking a foreign object. Inspect the machine for damage and make repairs before restarting;
  - if the machine begins to vibrate abnormally: shut off machine immediately. Inspect and make repairs as needed before restarting;
  - except for repairs or adjustments as specifically noted, such as for carburetor adjustment, where the engine must be running. Keep hands and feet clear of moving parts in these circumstances.
- Allow the blades to come to a complete stop when stopping operation to clear blockages, unclog, inspect the machine, do maintenance or repair.
- Reduce the throttle setting during engine shutdown and, if the engine is provided with a shutoff valve, turn the fuel off at the conclusion of mowing.



#### MANEUVERING SAFELY

#### In general

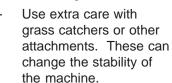
- Slow down before turning.
- Do not mow in reverse unless absolutely necessary. Always look behind and down for small children and pets before and during backing.
- Be aware when approaching blind corners, shrubs, trees, tall grass or other objects that may obscure vision.
- If tires lose traction, disengage the blades. If on a slope, head down.

#### **Mowing slopes**

Slopes are a major factor in loss-of-control and tipover accidents that sometimes lead to severe injury or death. All slopes require extra caution.

- Do not mow on slopes if uneasy or uncertain.
   Ultimate responsibility for safe operation on slopes rests with the operator.
- Do not mow excessively steep slopes.
- On zero turn machines, mow across slopes, not up and down.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.
- With a zero turn machine, if tires lose traction going down a slope, steering control may be regained by speeding up.
- Mid-mount zero turns (belly mounted deck)
  have much greater traction pointed up slope
  than down slope. Be aware that traction may be
  lost going down a slope. Do not operate a midmount zero turn on slopes it cannot back up.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Do not turn on slopes unless necessary, and then turn slowly and downhill when possible.
- Stay away from slopes if the ground is loose or if caught in the rain during mowing.

 Use lower speeds on a slope to avoid stopping or shifting.





- Remove obstacles such as rocks, treelimbs etc.
- Avoid driving over obstacles such as ruts, holes, rocks and roots whenever possible. Be alert to dips and rises. Uneven terrain can overturn a mower or cause it to slide. Tall grasses can hide obstacles.
- Do not mow dropoffs, ditches or embankments.
   The machine could suddenly turn over if a wheel runs over the edge or an edge caves in.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Do not mow slopes when grass is wet. Reduced traction could cause sliding.

## LEO PLUS

#### MAINTENANCE SAFETY

#### In general

- Maintain machine according to manufacturer's schedule and instructions for maximum safety and best mowing results.
- Park machine on level ground.
- Never allow untrained personnel to service machine.
- Adjust or repair only after the engine has been stopped and the blades have quit rotating.
- Inspect grass catcher components regularly. If worn, damaged or deteriorated, they may expose moving parts or allow objects to be thrown.
- Replace parts if worn, damaged or faulty. For best results, always replace with parts recommended by the manufacturer.
- Disconnect battery or remove spark plug wire(s) before making any repairs. Disconnect the negative terminal first and the positive last.
   Reconnect positive first and negative last.
- Do not dismantle the machine without releasing or restraining forces which may cause parts to move suddenly.
- Provide adequate support for lifted machine or parts if working beneath.
- Do not put hands or feet near or under rotating parts.
- Clean up spilled oil or fuel thoroughly.
- Replace faulty mufflers.
- To reduce fire hazards, keep the engine, muffler, battery compartment and fuel storage area free of grass, leaves, debris buildup or grease.
- Hydraulic fluid can penetrate skin, use paper to check for leaks. Relieve hydraulic pressure before disconnecting hoses. Make sure connections are tight and hoses are in good condition.

#### **Blades**

Mower blades are sharp and can cut. Use extra caution when handling. Remove obstructions with care. Wrap the blade(s) or wear gloves.



- Be aware that rotating one blade on multiblade mowers can cause other blades to rotate.
- Only replace blades. Never straighten or weld them.
- Keep other persons away from blades.

#### **Fuel**

 Gasoline and diesel fuels are flammable; gasoline vapors are explosive. Use extra care when handling.



- Store only in containers specifically designed for fuel.
- When refueling or checking fuel level:
  - Stop the engine and allow to cool;
  - Do not smoke;
  - Refuel outdoors only;
  - Use a funnel:
  - Do not overfill:
  - If fuel is spilled, do not attempt to start the engine until the spill is cleaned up and vapors have cleared.
- Do not fill containers in a vehicle or on a truck or trailer bed with a plastic liner. Fill containers on the ground away from the vehicle.
- When practical, remove gas powered equipment from the truck or trailer and refuel it on the ground. If equipment must be refueled on the truck or trailer, refuel from a portable container rather than a dispenser nozzle.
  - Keep the dispenser nozzle in contact with the rim of the fuel tank or container opening until fueling is complete. Do not use a nozzle lock-open device.
- Replace caps on fuel cans and tanks securely.



#### **BATTERY**

Battery acid is caustic and fumes are explosive and can cause serious injury or death.

To reduce the risk of personal injury when working near a battery:

- When working with battery acid, use protective equipment such as, but not limited to, goggles, face shield, rubber gloves and apron.
- Avoid leaning over a battery.
- Do not expose a battery to open flames or sparks.
- Be sure batteries with filler caps are properly filled with fluid.
- Do not allow battery acid to contact eyes or skin.
   Flush any contacted area with water immediately and get medical help.
- Charge batteries in an open, well ventilated area, away from sparks and flames. Unplug charger before connecting or disconnecting from battery.

#### TRANSPORTATION AND STORAGE SAFETY

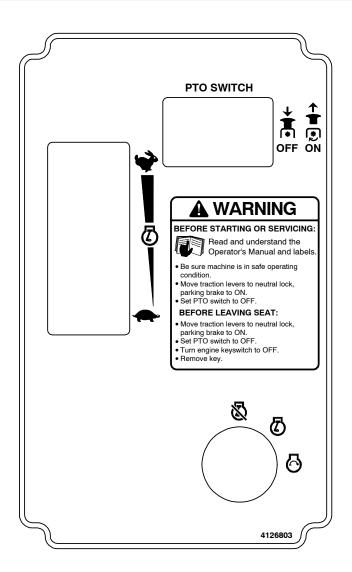
- Stop the engine and allow to cool before storing.
- Drain the fuel tank outdoors only.
- Store fuel in an approved container in a cool, dry place.
- Keep the machine and fuel containers in a locked storage place to prevent tampering and to keep children from playing with them.
- When the machine is to be parked, stored or left unattended, lower the cutterdeck unless a positive mechanical lock is used.
- Do not store the machine or fuel container near heating appliances with an open flame such as a water heater or an appliance with a pilot light.
- Keep gasoline storage area free of grass, leaves and excessive grease to reduce fire hazard.
- Clean grass and debris from cutting units, drives, mufflers and engine to help prevent fires.

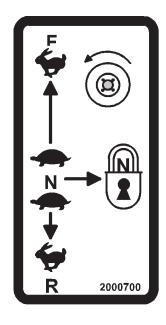
#### JUMP STARTING

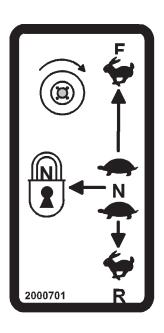
WARNING

- Be sure the jumper cables are in good condition. Turn off the ignition and all electrical accessories on both machines.
- 2. Position the machine with a good (charged) battery next to but not touching the machine with the dead battery so jumper cables will reach.
- 3. When making cable connections:
  - make sure the clamps do not touch anywhere except to intended metal parts,
  - Never connect a positive ("+" or red) terminal to a negative ("-" or black) terminal.
  - Make sure the cables won't get caught in any parts after the engines are started.
- Connect one end of the first jumper cable to the positive terminal on one battery. Connect the other end to the positive terminal on the other battery.
- Connect one end of the other cable to the negative terminal of the machine with a good (charged) battery. Make the final connection on the engine of the machine to be started, away from the battery.
- 6. Start the vehicle with the good battery, then the machine with the discharged battery.
- Remove the cables in the exact reverse order of installation. When removing each clamp, take care it does not touch any other metal parts while the other end remains attached.

## LEO PLUS







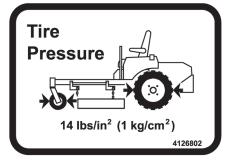


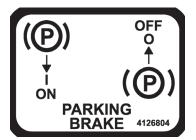
## **A** ADVERTENCIA

- Leer el manual del operador. No permitir que personas no capacitadas para ello usen la máquina.
- 2. Mantener los protectores en su lugar y sus tornillos debidamente fijados.
- Antes de limpiar, ajustar o reparar este equipo, apagar todos los mandos, aplicar el freno de estacionamiento y apagar el motor.
- 4. Mantener las manos, los pies y la ropa alejados de las piezas en movimiento.
- 5. No conducir como pasajero ni llavar pasajeros en máquinas sin asiento para ello.
- 6. Mantener a las demás personas alejadas durante el funcionamiento de la máquina.
- Si no sabe leer inglés, solicitarle a otra persona que le lea y explique el contenido de las etiquetas y del manual de la máquina.

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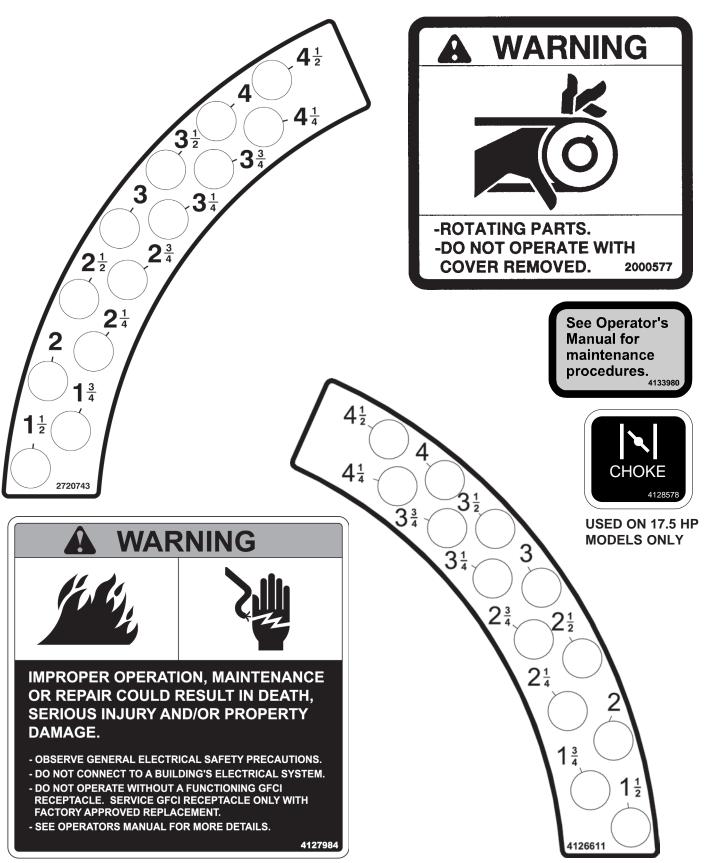






changing procedure.

LEO PLUS



USED ON POWERLINK™ EQUIPPED MODELS ONLY



## WARNING



-REMOVE DEBRIS BUILDUP. DEBRIS UNDER BELT COVER OR NEAR MUFFLER CAN CAUSE FIRES.

- -BLADES CONTINUE TO ROTATE FOR A FEW SECONDS AFTER BLADES ARE TURNED OFF.
- -BLADES MUST BE AT LEAST 1/8" ABOVE BOTTOM OF HOUSING.
  -ALL BLADES MUST BE IDENTICAL. CHECK BLADE BOLTS DAILY
  FOR TIGHTNESS.
- INSPECT FOR DAMAGE AFTER STRIKING A FOREIGN OBJECT.
  MAKE REPAIRS BEFORE RESTARTING OPERATION.
- -FIND AND REPAIR CAUSE OF ANY ABNORMAL VIBRATION.

2000572



## A WARNI

SPARKS OR FLAME CAN START EXPLOSION.
DISCONNECT (-)NEGATIVE TERMINAL FIRST.
RECONNECT (-)NEGATIVE TERMINAL
LAST. 2000590



## **WARNING**



#### TO CHECK OR ADD FUEL:

- -Do it outdoors.
- -Stop engine. Allow to cool.
- -Do not smoke.
- -Clean up spilled fuel.
- -Do not overfill.
- -Fill to one inch below bottom of filler neck. 2000570

#### **A WARNING**

- 1. Do not mow up and down slopes. Mow across slopes.
- Do not turn on slopes unless necessary, and then turn slowly and downhill when possible.
- Do not mow slopes on wet grass.Reduced traction could cause sliding.
- Do not mow drop offs, ditches, or embankments. Mower could suddenly turn over if a wheel runs over the edge or an edge caves in.

#### **A** ADVERTENCIA

- No cortar la hierba hacia arriba ni hacia abajo de una cuesta. Corte a traves de la cuesta.
- No de la vuelta en la cuesta a no ser que sea necessario, de la vuelta despacio y baje lentamente.
- 3. No corte cuesta en hierba mojada. Las ruedas podrian deslizarse.
- 4. No corte al borde, de un barranco, hoyo profundo o terrenos irregulares. La maquina puediera volcarse si las ruedas sobrepasan el borde del barranco o si el terreno irregular se hundiese.

## **WARNING**

AVOID SERIOUS INJURY OR DEATH:

- Read and obey the Operation & Safety Manual.
- Remove objects that could be thrown by the
- Do not mow when children or others are around.
- Do not carry a child or passenger, even with blades off.
- Look down and behind before and while backing.
- Do not operate unless trained.
- Do not operate unless guards, shields and interlocks are in place and working.
- Replace labels and Operation & Safety Manual if lost or damaged.

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## **A** DANGER

#### **ROTATING BLADES**

- KEEP HANDS AND FEET AWAY. STOP ENGINE AND LET BLADES
- STOP BEFORE REMOVING GRASS COLLECTOR OR UNCLOGGING





## MARNING

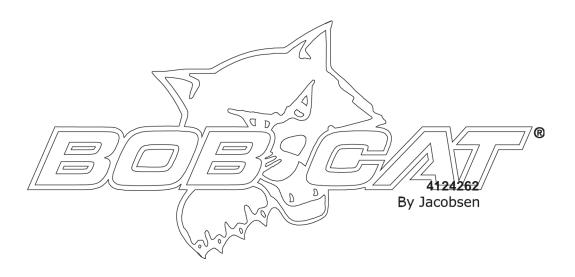
#### THROWN OBJECTS

- KEEP AREA CLEAR OF PEOPLE AND PETS.
- REMOVE OBJECTS BLADE MAY
- STRIKE AND THROW.
  STOP BLADES TO CROSS GRAVEL **AREAS**
- DO NOT OPERATE WITHOUT CHUTE, **MULCHER OR ENTIRE GRASS** COLLECTOR IN PLACE.

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**KEYSWITCH (K)** - The keyswitch has three positions: OFF, RUN, and START. Insert the key and turn it clockwise to move the switch from OFF to RUN. Turn it further to START and hold to engage the starter. Release the key and the switch will return to RUN from START. Turn the key counterclockwise to OFF to stop the engine.

**THROTTLE (T)** - Move the throttle lever forward to increase engine speed until the maximum governed engine RPM is reached. Move the lever rearward to decrease engine speed until the engine reaches its idle speed.

#### CHOKE (C)

For Twin Cylinder Engines, pull the choke control out to set the choke ON. Push it in to set the choke OFF.

Single Cylinder Engines are equipped with an integrated throttle and choke. Move the throttle lever forward to the detent, to reach maximum governed engine speed. Move the lever past the detent, to set the choke to ON.

#### POWER TAKE OFF (PTO) SWITCH (P) -

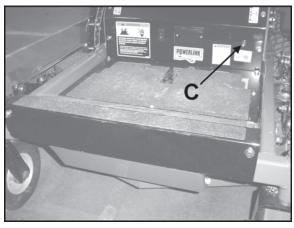
The operator must be in the seat when engaging the PTO or the engine will kill. Pulling the PTO switch out engages (turns on) the PTO and starts the blades or other attachment. Pushing the PTO switch in disengages (turns off) the PTO and stops the blades or other attachment.

**NOTE:** The PTO switch does not control attachments powered by a separate engine.

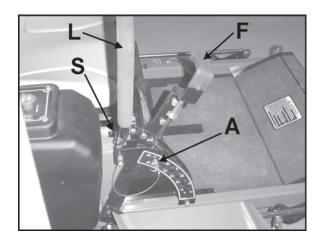
- Disengage the PTO whenever you stop or leave the operator's position
- Shut off engine with the key and remove the spark plug wires before making adjustments or unplugging a clogged mower.
- Do not engage the PTO until ready to start mowing.



At operator's right side



**Below seat** 



Lift and traction levers (operator's right side)

**LIFT LEVER (F)** - Used to raise the cutterdeck to maximum height for transport, curb climbing or blade changing. To return to preset height of cut, lower lift lever until it contacts height of cut pin **A**.

**TRACTION LEVERS (L)** - Each of the two traction levers controls the drive wheel located on the same side. They control the forward and reverse movement of the machine, provide steering and also provide dynamic braking.

The operator must be in the seat and the parking brake must be OFF to engage the traction drive. To engage traction drive, move the traction levers toward the center of the machine until they are out of neutral lock slot **S**.

Forward movement - To move the machine straight ahead, push both traction levers forward equally from their neutral position. Forward speed increases as the levers are moved farther forward from the neutral position. Maximum forward speed is reached when the levers hit the front of the forward-reverse slot. When traveling forward, pulling the traction levers rearward slows the machine. The machine stops when the neutral position is reached.

Reverse movement - To move the machine straight back, pull both traction levers back equally from their neutral position. Reverse speed increases as the levers are moved back farther. Maximum reverse speed is reached when the levers hit the rear of the forward-reverse slot. When moving in reverse, pushing the levers forward slows the machine, and the machine stops when the neutral position is reached.

**NOTE:** Reverse is spring loaded to return to neutral. This spring resistance may be felt when moving the traction levers into reverse. When the levers are released in reverse, spring tension will slowly return them to the neutral position.

**STEERING** - To steer, move one lever forward and one back.

#### **Turns during forward movement:**

- Right turn move the right traction lever back toward neutral to slow the right drive wheel.
- Left turn move the left traction lever back toward neutral to slow the left drive wheel.

#### Turns during reverse movement:

- Reverse right turn move the right traction lever forward toward neutral to slow the right drive wheel.
- Reverse left turn move the left traction lever forward toward neutral to slow the left drive wheel.

Slow, sweeping turns are made with both traction levers on the same side of neutral and slightly apart. True zero radius turns about the center of the machine are made by having one lever in reverse while the other is in forward. By varying the relative positions of the two levers, the rate of turn is varied to suit the mowing situation.

#### **A**CAUTION

Slow down before making sharp turns. The machine is capable of turning very rapidly when the levers are moved further apart from each other. Loss of control and/or turf damage may result.

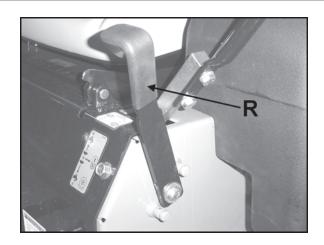


**PARKING BRAKE (R)** - Pull the parking brake lever up and back to put the parking brake ON. Push it forward and down to put the parking brake OFF.

The parking brake must be ON to start the engine. It must also be ON to keep the engine running if the operator leaves the seat. The parking brake must be OFF to keep the engine running when a traction lever is moved out of neutral lock.

## **A**CAUTION

Do not use parking brake while vehicle is in motion.



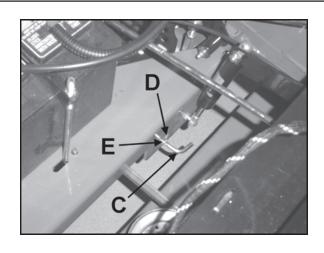
Parking brake in ON position (operator's left side)

#### **PUSHING THE MACHINE**

The machine may be pushed with the engine off, the parking brake off, and the bypass valves open.

To open the bypass valves, lift and pull bypass control rod C through the large opening D, until the stop E is past the opening. Push rod C into the small opening to lock in place. Repeat for the other bypass control rod.

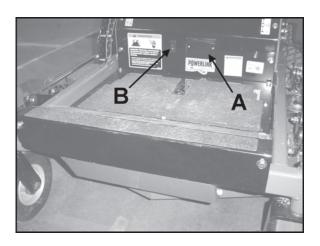
To close the bypass valves, lift bypass control rods **C** allowing the stop **E** to retract through the large opening **D**.



#### RECEPTACLE BOX AND RESET SWITCH

The receptacle box **A** is located on the front of the kickplate.

To use the receptacle, the engine must be running, the PTO switch must be OFF, the control levers in neutral and the parking brake on. Place reset switch **B** in the ON position and plug a 110v electrical device into the receptacle. When finished, unplug accessory from receptacle and turn reset switch **B** to the OFF position before attempting to move the machine.





#### **FUELING**

- Fill fuel tank with good quality, clean, unleaded gasoline. Do not use hi-test fuel.
- Use a funnel to avoid spilling.



#### TO CHECK OR ADD FUEL:

- Do it outdoors
- Do not smoke
- Stop engine; allow to cool
- Fill to one inch below bottom of filler neck
- Do not overfill
- Clean up spilled fuel

#### BEFORE STARTING THE ENGINE

- Be familiar with all controls, how each functions and what each operates.
- Check the engine oil level and add if necessary.

  Open the fuel valves under the fuel tank.
- Choke: For cold starts, set the throttle lever to the half-open position and pull the choke out to the ON position. For single cylinder models move the throttle lever all the way forward into the "choke" position. For warm starts set the throttle to the half-open position and the choke to the OFF position.

## OPERATOR PRESENCE INTERLOCK SYSTEM

To start the engine:

- The PTO switch must be OFF.
- Both traction levers must be in the neutral lock position.
- The parking brake must be **ON**.

To operate the machine:

- 1. The operator must be in the seat or engaging the PTO will kill the engine.
- 2. The parking brake must be **OFF** and the operator must be in the seat, or moving a traction lever from the neutral lock position will kill the engine.

#### STARTING THE ENGINE

- Turn the key to operate the electric starter to start the engine. Release the key when the engine starts.
- If the engine does not start immediately, do not crank for more than 10 seconds at a time. Allow 60 seconds for the starter motor to cool down between starting attempts to prevent the starter motor from burning out.
- 3. If the choke is ON when the engine starts, gradually back it off until the engine runs with no choke at all.



#### **OPERATING NOTES**

- Practice at slow engine and travel speeds with the PTO off until fully familiar with the controls.
- For normal cutting the throttle should be set at the full open position. By using the traction levers to speed up or slow down the machine during use, maximum control and cutting efficiency can be maintained.
- Using the machine at less than full throttle in heavy conditions will cause the engine to labor and result in excessive wear.

#### **DRIVING**

- 1. With the PTO disengaged, move the parking brake to OFF.
- 2. Move both traction levers out of neutral lock.
- 3. Push both traction levers forward evenly to drive forward in a straight line. Pull both traction levers back evenly to drive backward in a straight line.
- 4. **Steering** Move one lever forward and one back.

#### **Turns during forward movement:**

- **Right turn** move the right traction lever back toward neutral to slow the right drive wheel.
- **Left turn** move the left traction lever back toward neutral to slow the left drive wheel.

#### Turns during reverse movement:

- Reverse right turn move the right traction lever forward toward neutral to slow the right drive wheel.
- Reverse left turn move the left traction lever forward toward neutral to slow the left drive wheel.

## **A**CAUTION

Use caution when making turns. Slow down before making sharp turns to help maintain control and to prevent torn turf from skidding or spinning tires. To help prevent turf damage, keep both drive tires moving whenever a turn is made.

**TIP:** The best way to make a sharp "zero" turn is to come to a stop, get the machine moving in reverse with both drive wheels and then power the machine around with the outside wheel. This technique keeps the drive tires turning and results in less turf damage.

## LEO PLUS

#### **CUTTING**

- 1. Place the discharge chute in the down position or correctly fit a grass collector or mulcher plate.
- 2. Sit in the seat.
- 3. Start the engine.
- 4. Turn the blades on by pulling up on the PTO switch. Do not start the blades at full throttle. Instead, use the slowest throttle setting that will allow the engine to pick up the blade load to reduce the wear on the belts and electric clutch.
- After the blades are rotating, set the throttle to maximum. Use the traction levers to obtain the required cutting speed, to steer around obstacles and to turn at the end of a cut.

#### **CUTTING TIPS**

- When mowing large areas, start by turning to the right so that clippings will be discharged away from shrubs, fences, driveways, etc. After two or three rounds, mow in the opposite direction, left hand turns, until finished.
- If grass is extremely tall, it should be mowed twice, the first cut relatively high, the second cut to the desired height.
- Use the left side of the mower for trimming.
- Choose cutting directions so that clippings are thrown onto areas that already have been cut.
   This method results in the most even distribution of clippings and more uniform, better appearing cuts.
- Use a different mowing pattern each time where possible. This helps prevent rutting and leads to a more uniform cut by keeping the grass from always laying the same way.





## **WARNING**

#### THROWN OBJECTS

- KEEP AREA CLEAR OF PEOPLE AND PETS.
- REMOVE OBJECTS BLADE MAY STRIKE AND THROW.
- STOP BLADES TO CROSS GRAVEL AREAS
- DO NOT OPERATE WITHOUT CHUTE, MULCHER OR ENTIRE GRASS CATCHER IN PLACE.



#### POWERLINK™ ON-BOARD GENERATOR SYSTEM

Some models have Briggs and Stratton engines equipped with the POWERLINK™ On-Board Generator System. This section covers safety, operation and maintenance of the POWERLINK™ system. It is meant to supplement the manual supplied by the engine manufacturer.

POWERLINK™ is a trademark of the Briggs & Stratton Corporation.

#### **DESCRIPTION**

This POWERLINK™ system includes the engine, an inverter and a Ground Fault Circuit Interrupter (GFCI). The GFCI is a receptacle which protects against electrical shocks. A GFCI detects ground faults.

If a ground fault is detected, the GFCI will interrupt the circuit when it detects a difference in electric current. One type of ground fault occurs when electricity flows through a person to an earth ground instead of following the normal safe path.

Be aware that the GFCI is not fail proof. Most brands are susceptible to failures from power surges such as nearby lightning strikes. For this reason and for your protection, test the GFCI before every use of the POWERLINK™ system. If found to be defective, have it replaced by an Authorized Service Dealer before further use.

Also, please note that the GFCI does not protect from serious electrical shocks resulting from contact between the system neutral (white wire) and the "hot lead" (black wire). See listed warnings within this section for further clarification on hazards and how to avoid them.

#### **SAFETY**

Improper operation, maintenance or repair could result in death, serious injury and/or property damage.



 An Authorized Service Dealer should perform all service.

- Do not perform any maintenance on the POWERLINK™ On-Board Generator System with the engine running. Stop the engine and remove the spark plug wires from the spark plugs.
- Do not perform any modifications to the POWERLINK™ On-Board Generator System, the inverter, or the GFCI receptacle.
- Do not remove cover on the GFCI receptacle.
- The GCFI receptacle must be serviced with the original factory approved GFCI receptacle, Jacobsen Part No. 4127677-02/EagleGF15BK, listed in UL Standard 943, Class A and conforms to N.E.C. requirements.
- **Never** tamper with engine governed speed.
- Never use unit as a backup alternative for a main power source.
- Never connect the POWERLINK<sup>TM</sup> On-Board Generator System to the electrical system of a building. Doing so could cause a power back feed that may electrocute utility workers or others that come into contact with the line.
- Never operate without the factory installed GFCI receptacle.
- GFCI receptacle will not protect you against:
  - Line-to-line shocks (like the kind you get by touching metal in both slots of a receptacle).
  - Current overloads.
  - Line-to-line short circuits.

The POWERLINK™ On-Board Generator system produces electricity that could result in death, serious injury and/or



property damage if proper precautions are not followed.

- Never handle any kind of electrical cord or device while standing in water, or while barefoot, or while hands and/or feet are wet.
- Do not operate unit:
  - in rain.
  - if electrical cord or device, which is plugged into the GFCI receptacle overheats.
  - if electrical output is lost.
  - if flame, spark or smoke is observed while the unit is running.



- Maintain and use proper sized electrical cord sets and extension cords per electrical device specification. Use cords rated for no less than 15 amps.
- Use cords which are in good condition. Never use worn, bare, frayed or otherwise damaged cords
- Avoid contact with bare wires, terminals, and damaged cords.
- Use shortest possible extension cord. Longer extension cords draw additional power.

## **WARNING**



THIS ENGINE IS EQUIPPED WITH A HIGH VOLTAGE GENERATOR.

•ONLY AUTHORIZED SERVICE DEALERS SHOULD SERVICE THE ENGINE AND GENERATOR.

• REPLACE ALL ELECTRICAL COMPONENTS AND WIRING TO ORIGINAL POSITION AFTER PERFORMING SERVICE.



•GENERATOR IS EQUIPPED WITH STRONG FLYWHEEL MAGNETS. FLYWHEEL REMOVAL WILL CREATE AN INCREASED MAGNETIC FIELD. ELECTRONIC TRANSMITTING DEVICES SUCH AS A CELL PHONE, CORDLESS PHONE, OR 2 WAY RADIO OPERATED IN THE PRESENCE OF A REMOVED FLYWHEEL CAN CAUSE A PACEMAKER OR SIMILAR DEVICE TO FAIL.

## **A WARNING**





KEEP ALL CORDS IN GOOD CONDITION

 RISK OF ELECTRIC SHOCK. USE ONLY THE GROUND-FAULT CIRCUIT INTERRUPTER (GFCI) RECEPTACLE SPECIFIED WITH THIS INVERTER. OTHER TYPES MAY FAIL TO OPERATE PROPERLY WHEN CONNECTED TO THIS INVERTER EQUIPMENT



. HOT SURFACES - TO PREVENT BURNS - DO NOT TOUCH

SINGLE HARMONIC DISTORTION OF 24%.



PART # 695981
INPUT: 225V, 100 TO 600 HZ, 12.5 AMPS
PROVIDED WITH INTEGRAL PROTECTION AGAINST OVERLOADS
OUTPUT: 120V AC, 60 HZ, 1.0 KW CONTINUOUS/
1.5 KW, 5 MINUTES MAXIMUM, AT 3,350 ENGINE RPM.
NOTICE: THE OUTPUT OF THIS DEVICE IS NOT SINUSOIDAL, IT
HAS A TOTAL HARMONIC DISTORTION OF 33% AND A MAXIMUM



## **A** DANGER



#### PLEASE READ BOTH SIDES CAREFULLY AND FOLLOW ALL DIRECTIONS

#### - STOP ENGINE AND REMOVE IGNITION KEY BEFORE SERVICING CORD

- REMOVE CORD BY GRASPING PLUG
- DO NOT BEND, MODIFY, OR REMOVE ANY METAL PRONGS OR PINS OF PLUG
- CORD MUST BE INSTALLED WITH RETAINING SCREWS BEFORE OPERATING ENGINE

## **A** DANGER





#### PLEASE READ BOTH SIDES CAREFULLY AND FOLLOW ALL DIRECTIONS

- MISUSE OF ELECTRICAL CORDS CAN RESULT IN FIRE, INJURY, OR DEATH BY ELECTRICAL SHOCK
- KEEP AWAY FROM WATER
- KEEP CORDS IN GOOD CONDITION & REPLACE IF NECESSARY
- SERVICE SHOULD ONLY BE DONE BY AN AUTHORIZED SERVICE DEALER

THESE LABELS ARE ON COMPONENTS SUPPLIED BY BRIGGS & STRATTON CORPORATION. FOR REPLACEMENT SEE YOUR BRIGGS & STRATTON DEALER.



#### **OUTPUT**

The POWERLINK™ On-Board Generator system will operate continuously at 1000 watts output, and up to 1500 watts for brief periods. Operating at loads above 1000 watts continuously may trigger the POWERLINK™ system to reset and halt the electrical output needed to power the load. The system produces 120 volts, 60 cycle AC electrical power. Prior to connecting any electrical device, ensure compatibility of operating voltage and frequency requirement.

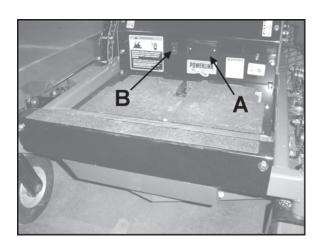
The POWERLINK™ system output remains 120 volts throughout the entire engine speed range. Output wattage increases with engine speed. Select the engine speed that will power the electrical device satisfactorily without triggering the POWERLINK™ reset.

## **A**CAUTION

Damage may result if the equipment operates outside of a +/-10% voltage variation from the rated voltage of 120 volts.

#### **OPERATION**

The POWERLINK™ receptacle **A** is located on the front of the kickplate. To use the receptacle:



- 1. Start the engine and set the desired speed.
- Operate POWERLINK™ by moving the reset switch **B** to the ON position. If it was already in the "ON" position cycle it to the OFF position and back to ON.

Note: To operate POWERLINK<sup>™</sup> all the machine controls must be in their POWERLINK<sup>™</sup> operating position, the PTO must be OFF, the control levers must be in NEUTRAL and the parking brake must be ON

Plug the electrical device into the GFCI receptacle A and operate it. When finished, unplug the device and turn off POWERLINK™.

Anytime the engine stops or one of the controls is moved out of its POWERLINK™ operating position, POWERLINK™ will stop working. To restart POWERLINK™, turn off any device connected to POWERLINK™, put the machine controls in POWERLINK™ operating position, and cycle the POWERLINK™ reset switch from ON to OFF and back to ON again. For operator safety there is a 2 second delay in power to the GFCI receptacle after reset.

#### APPLYING DEVICE LOAD

Do not use electrical devices requiring power exceeding the capacity of the POWERLINK™ system (see OUTPUT). All electrical devices and extension cords plugged into the GFCI receptacle should have a three prong terminal. Double insulated power tools with 2 prong terminals are the only exception. If using more than one electrical device, plug in and start the higher rated load first.

Unintentional start-up can result in entanglement, traumatic amputation, or laceration.



- Always ensure the device being plugged into the system is OFF before connecting it to the GFCI receptacle.
- Check device being connected for bare wires, or frayed electrical cords.

## LEO PLUS

Types of products (requiring 1500 watts or less, always confirm the products power rating before plugging into the POWERLINK™ system) that could be powered by the POWERLINK™ system:

Hedge trimmer, Refrigerator, Hand tools, Television, Radio, Circular saw, Furnace blower Chain saw, Sump pump, Computer, Lighting, Freezer, String trimmer, Edger.

## **A**CAUTION

Do not connect a battery charger, or charge batteries from POWERLINK $^{\text{TM}}$ . This could cause damage to the battery charger or the POWERLINK $^{\text{TM}}$  system.

#### **ELECTRICAL OPERATING POWER LOSS**

The POWERLINK<sup>™</sup> system has safety features to protect the system and the operator. The electrical output of the POWERLINK<sup>™</sup> system will shut down at any electrical overload caused by temperature or a system overload.

On an overload, the reset opens and disconnects electrical power to the GFCI receptacle **A**, tripping the system. A manual reset switch **B**, has been installed to reset the electrical output of the POWERLINK™ system.

Once reset, operating power is returned and the work load can be reconnected.

If the system continually trips, causing the operator to reset, increase engine speed. If the engine is running at top speed and the system is still tripping, the system is being overloaded. Decrease the load.

If power does not resume after reset, it may be a thermal overload. Wait 15 minutes before actuating the reset. The electrical operating output will also cease if there is a ground fault. The GFCI receptacle will trip to protect the operator.

#### **TESTING THE GFCI**

To ensure proper operation, and avoid injury, the GFCI receptacle should be tested before every use.

- Have the POWERLINK<sup>™</sup> system running and the power reset.
- 2. Plug in a lamp or radio for verification that electrical power is present.
- 3. Press the GFCI TEST button in order to trip the system and stop the flow of electricity.
- If the device is still being powered, the GFCI is not working properly. Seek an Authorized Service Dealer.
- 5. If the power goes off, the GFCI is working properly. To restore power, press the reset button.

#### POWERLINK™ SERVICE AND MAINTENANCE

Repair to the POWERLINK™ system and wiring must be done by an Authorized Service Dealer. All electrical



components and wiring must be in the original position when the repair is complete. The GFCI must be replaced with Jacobsen Part No. 4127677-02/Eagle GF15BK, listed in UL Standard 943, Class A and conforms to N.E.C. requirements.

Care must be exercised when removing and installing the engine flywheel. The force of the flywheel magnets is

on the service of this engine.



extremely high and they will rapidly draw the flywheel to the engine. Hand and/or finger injury can result. A lift must be used to remove and install the flywheel. Always consult an Authorized Briggs and Stratton Service Dealer



MAINTENANCE	Maintenance is an ongoing job. These intervals are maximum times betwee maintenance operations. Perform more often under severe conditions.							
OPERATION	FIRST 5 HOURS	BEFORE EACH USE	EVERY 25 HOURS	EVERY 50 HOURS	EVERY 100 HOURS	EVERY 200 HOURS	YEARLY	
ENGINE Consult the engine manual for additional information and instructions								
Check/Top Up Oil Level		х						
Check For Leaks		X						
Clean Air Intake Screen		х						
Clean Air Cleaner Precleaner			х					
Clean Air Cleaner Element			х			х		
Clean Cooling Fins					Х			
Change Oil And Filter	х	See engine manufacturer's manual						
Check/Replace Spark Plugs						Х		
		TF	RANSAXL	E				
Check For Leaks		X						
Change Oil And Filter						Х		
MACHINE								
Check Interlock Operation		Х						
Check Tire Pressures		Х						
Check/Top Up Battery							Х	
Lubricate All Points				Х				



NOTES

GENERAL	DATE	HRS	DATE	HRS	DATE	HRS	DATE	HRS	DATE	HRS	DATE	HRS
Check Tire Pressures												
Lubricate All Points												
Check Nuts & Bolts												
ENGINE												
Check Oil Level												
Change Oil												
Clean Air Cleaner Element												
Clean Cooling Fins												
Replace Air Cleaner Element												
Clean & Gap Spark Plugs												
TRANSAXLE												
Change Oil And Filter												
NOTE	NOTE: After first 5 hours of operation change engine oil and filter.											



#### **CHECK DAILY**

#### **Operator Presence Interlock System - Start Operation**

For the engine to crank, the parking brake must be on, the PTO (blades) off and traction levers in the neutral lock position. Sit in the seat and check, one by one, if the engine will crank with the parking brake off, the blades on, and either traction lever out of neutral lock.

#### **Operator Presence Interlock System - Run Operation**

The operator must be in the seat for the engine to run with the parking brake off, the traction levers moved out of the neutral lock position, or the blades on. To check:

- 1. Start the engine and run at 1/2 throttle with the operator on the machine but raised off the seat.
- 2. One by one: move the parking brake to the OFF position, traction levers out of the neutral lock position (check each independently), and turn the blades on. Each check should kill the engine after 1/2 second. (A 1/2 second delay is built into the system to prevent engine cutout when traversing rough terrain.)

Repair machine before using if the Operator Presence Interlock System does not operate correctly in start or run. Contact your authorized Bob-Cat dealer.

#### **Hardware**

Tighten any nuts and bolts found loose. Replace any broken or missing cotter pins. Repair any other problems before operating.

#### Tire pressure

Tires should be kept inflated to 14 lbs/in² (1.0 kg/cm²). Improper tire inflation can cause rapid tire wear and poor traction. Uneven inflation can cause uneven cutting. Overinflation of caster tires can cause casters to "wobble" on hard surfaces.

#### **BATTERY**

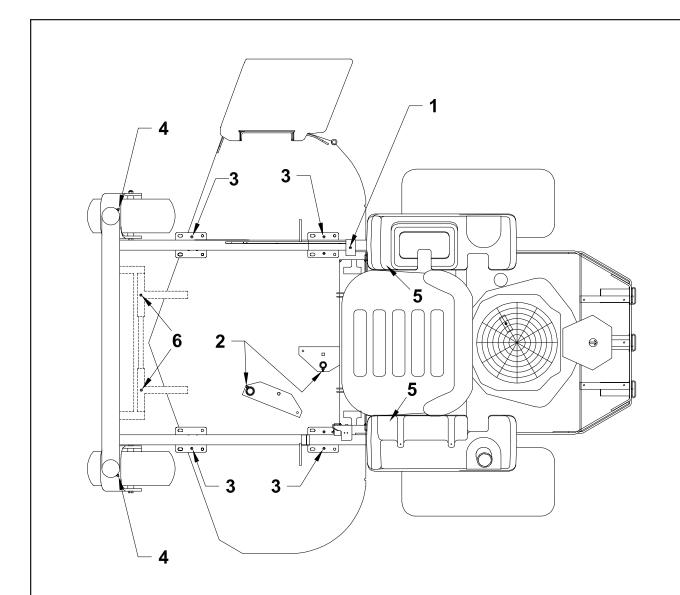
**AWARNING** Battery acid is caustic and fumes are explosive and can cause serious injury or death.

Use insulated tools, wear protective glasses or goggles and protective clothing when working with batteries. Read and obey the battery manufacturer's instructions.

Be certain the ignition switch is OFF and the key has been removed before servicing the battery.

- 1. Verify battery polarity before connecting or disconnecting the battery cables.
- 2. When installing the battery, always assemble the RED, positive (+) battery cable first and the BLACK ground, negative (-) cable last.
- 3. When removing the battery, always remove the BLACK ground, negative ( ) cable first and the red, positive ( + ) cable last.

- 4. Check the electrolyte level every 100 hours of operation or yearly, whichever comes first.
- 5. Clean the cable ends and battery posts with steel wool. Use a solution of baking soda and water to clean the battery. Do not allow the solution to enter into the battery cells.
- 6. Tighten cables securely to battery terminals and apply a light coat of silicone dielectric grease to terminals and cable ends to prevent corrosion. Keep terminal covers in place.



#### **LUBRICATION**

Every 50 hours of operation, or once a season, whichever comes first, lubricate the following points with grease:

- 1. Deck lift rockshaft (1 point)
- 2. Deck idler pivot bearings (2 points)
- 3. Deck lift pivots (4 points)
- 4. Caster wheel pivots (2 points)
- 5. Control lever pivot (2 points under seat)
- 6. Pull arms (2 points located at the front of cutterdeck)

**NOTE ON BLADE SPINDLES** - The blade spindles on these machines use a superior sealed bearing that does not require relubrication.



#### **ENGINE OIL**

Perform engine maintenance with the engine off, spark plug wires disconnected and PTO disengaged.

#### **AFTER FIRST FIVE (5) HOURS**

While the engine is warm:

- Remove drain cap from below the 90 degree elbow at location **D** and drain the crankcase. Dispose of used oil in accordance with local requirements.
- 2. Clean and replace the cap.
- 3. Change oil filter.
- 4. Fill the crankcase with fresh oil to the full mark. Do not overfill. See engine manual for oil specifications.

#### **DAILY**

- 1. Check oil level with the dipstick.
- If oil is needed, add fresh oil of proper viscosity and grade. See engine manual for oil specifications. Do not overfill.
- 3. Replace dipstick before starting engine.

#### **PERIODIC OIL CHANGES**

- 1. See engine manual for oil and filter change intervals after the break-in period.
- 2. Follow instructions for first oil change, above.

#### **SPARK PLUGS**

Remove each plug and check condition.

- Good operating conditions are indicated if the plug has a light coating of grey or tan deposit.
- A white blistered coating indicates overheating. A black coating indicates an "over rich" fuel mixture. Both may be caused by a clogged air cleaner or improper carburetor adjustment.
- Do not sandblast, wire brush or otherwise attempt to repair a plug in poor condition. Best results are obtained with a new plug.
- Set plug gap as specified in engine manual...

#### **FUEL FILTER**

An in-line fuel filter is located in the fuel supply line. Inspect at every oil change to make sure it is clean and unobstructed. Replace if dirty.

#### **DUAL ELEMENT AIR CLEANER**

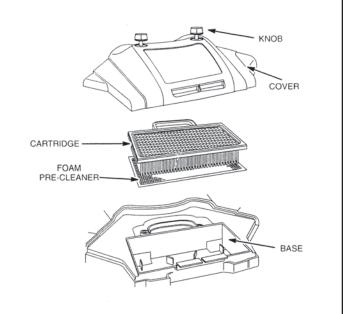
Engines equipped with dual element air cleaners have a paper air cleaner element with an oiled, foam precleaner element on the dirty side of the paper element. Both should be inspected regularly and maintained.

Clean and re-oil precleaner element every 25 hours (more often under dusty conditions).

- 1. Disassemble air cleaner cover.
- 2. Remove precleaner.
- Wash precleaner in kerosene or liquid detergent and water.
- 4. Wrap precleaner in cloth and squeeze to remove cleaner.
- 5. Saturate precleaner in engine oil. Squeeze to remove excess oil.
- 6. Reinstall precleaner. Reassemble air cleaner components and screw assembly down tight.

Every 100 hours (more often under very dusty or dirty conditions), check the paper cartridge.

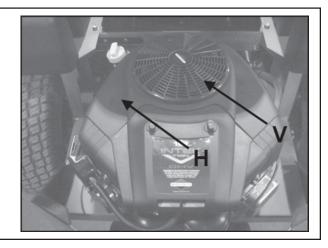
- Clean by tapping gently.
- Do not wash the cartridge or use compressed air which can cause damage.
- Replace when cartridge is dirty, bent or damaged.



#### **ENGINE COOLING**

Continued operation with a clogged cooling system will cause severe overheating and can result in engine damage.

- Daily: Clean air intake screen V.
- Every 100 hours: Clean cooling fins beneath blower housing H with reference to information in the engine manufacturer's manual.



#### **SPECIFIC TORQUES**

BLADE BOLTS	70 FT-LBS (95 Nm)
WHEEL HUB NUTS	150 FT-LBS (203 Nm)
ENGINE CRANKSHAFT BOLT	50 FT-LBS (68 Nm)
TRANSAXLE PULLEY NUT	28.3 - 41.6 FT-LBS (38 - 56 Nm)
TRANSAXLE DRAIN PLUG	15 - 20 FT-LBS (20 - 27 Nm)
TRANSAXLE FILTER	1.7 - 4.2 FT-LBS (2 - 6 Nm)

#### **TRANSAXLES**

#### **A** WARNING

Inattention to proper safety, operation, or maintenance procedures could result in personal injury, or damage to the equipment. Jacobsen recommends returning the machine to your authorized Bob-Cat dealer for service or repair.

Perform transaxle maintenance with the engine off, spark plug wires disconnected and PTO disengaged.

#### TRANSAXLE FLUID CHANGE

Change the transaxle fluid every 200 hours of operation. It is essential that the exterior of the transaxle be free of debris, prior to fluid maintenance.

- Remove drain plug C and drain the transaxle. Dispose of used oil in accordance with local requirements.
- 2. Clean and replace the drain plug. Torque drain plug to 15-20 ft-lbs. (20-27 Nm).
- 3. Remove and replace filter **D**. Torque filter to 2.3-5.7 ft-lbs. (2-6 Nm).

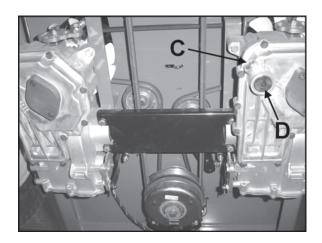
## NOTE: Filter is plastic, excessive torque will damage filter.

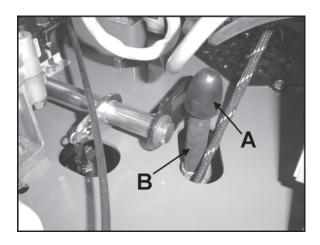
- Remove breather assembly A, fill the transaxle through breather hose B with 79 fl. oz.
   (2336 ml.) of SAE 20W-50 engine oil.
- 5. Repeat for other transaxle.

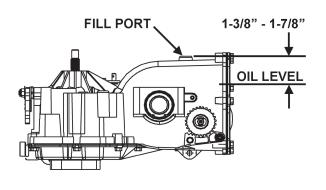
#### **CAUTION**

Do not overfill! If you overfill the transaxle while the unit is "cold", it may overflow as it reaches normal operating temperatures. The oil level should not be above the manufacturer's suggestions. This will allow the space needed for the oil to expand as it warms up.

- 6. Check the fluid level after operating the unit for approximately 1 minute.
- 7. Purge the transaxles, following the purging procedures.







## LEO PLUS

#### **PURGING TRANSAXLES**

Due to the effects air has on efficiency in hydrostatic drive applications, it is critical that it be purged from the system.

These purge procedures should be implemented any time a hydrostatic system has been opened to facilitate maintenance or any additional fluid has been added to the system.

Purging may be required if the unit shows any of the following symptoms:

- Noisy operation.
- Lack of power or drive after short term use.
- High operation temperature, excessive oil expansion.
- 1. Check the transaxle fluid, fill to proper level, if required.

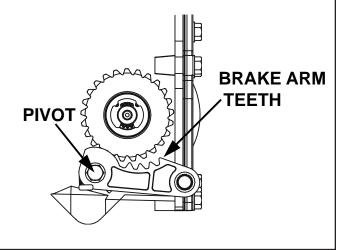
- 2. Raise the drive wheels off the ground. Support unit with jackstands or other suitable means.
- 3. With the bypass valves open, and the engine running, slowly move the control levers in both forward and reverse directions 5 to 6 times. As air is purged from the unit, the oil level will drop.
- 4. With the bypass valve closed, and the engine running, slowly move the control levers in both forward and reverse directions 5 to 6 times.
- 5. Stop engine. Check the transaxle fluid level, add fluid as required.
- 6. It may be necessary to repeat steps 3-5 until all the air is completely purged from the system. When the transaxle moves forward and reverse at normal speed, purging is complete.

#### **COG BRAKE**

#### **A** WARNING

The loss of hydrostatic drive line power may result in the loss of hydrostatic braking capability. Proper brake maintenance is very important, should this condition develop.

- 1. Check the brake arm teeth for damage or excessive wear. Replace if necessary.
- 2. Check for excessive looseness at the brake arm pivot.





#### **BLADE REMOVAL**

Follow these instructions to prevent injury during blade removal:

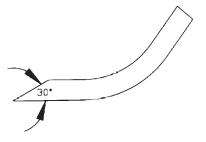
- Loosen with a box wrench or a socket and long breaker bar. To gain additional leverage, slip a long pipe or thick-walled tube over breaker bar or wrench.
- 2. Insert wood block **A** as shown, with grain perpendicular to blade, to prevent blade from turning when loosening.
- Wear thickly padded gloves. Keep hands clear of blade path. Blades may rotate when bolt releases.



#### **SHARPENING**

Blades may be sharpened by filing or grinding.

- Inspect blades before sharpening.
- Replace bent or cracked blades.
- Replace blades when the lift portion has worn thin.
- Maintain cut angle at 30°.
- Do not overheat blades when sharpening.
- Always use Bob-Cat blades. Use of another manufacturer's blades may be dangerous.



#### **BLADE BALANCE**

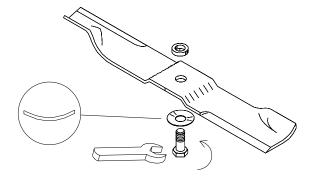
Blade balance must be maintained at 5/8 oz-in (19.4 g-cm) or less. Failure to keep blades balanced causes excess vibration, wear, and shortened life of most components of the machine.

#### To balance a blade:

- 1. Sharpen blade first.
- 2. Balance the blade at the center.
- 3. Attach a 1/8 oz (3.9 g) weight at a distance 5" (127 mm) from center on the light end. This should make the light end the heavy end:
  - If it does, the blade is balanced.
  - If does not, file or grind the heavy end until the addition of the weight makes the light end the heavy end.

#### **BLADE INSTALLATION**

- 1. Wear thickly padded gloves to prevent cuts from the sharp blade.
- 2. Insert the blade bolt, in order, through the conical washer (cup side toward the blade, as shown), the blade, and the blade spacer.
- 3. Install assembly on the blade spindle.
- 4. Torque the blade bolt to 70 ft-lbs.

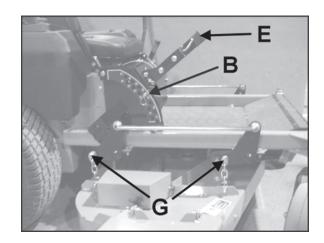


#### **DECK LEVELING**

- 1. Park the machine on a smooth, level surface. Raise the deck to the transport position.
- 2. Lower the deck onto a set of equal height blocks under the rear corners of the deck. Place another set of blocks under the front of the deck so that the deck top is pitched forward 1/8".

**NOTE:** The front and rear of the deck are at different heights.

- Measure the height of the blade cutting edge above the ground. Remove pin B and set the height of cut lever E to that height
- 4. Loosen nuts on bolts **G**. Move bolts in slot to remove slack in chain. Tighten nuts on bolts **G**.



#### **HEIGHT OF CUT**

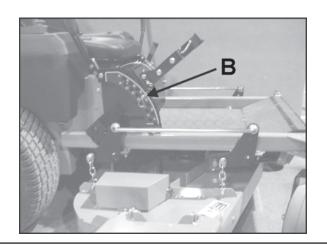
The height of cut is set by moving height of cut pin **B** to the hole designated for the height of cut desired.

To change the height of cut:

- 1. Lift the deck to the highest position.
- 2. Move pin **B** to the selected hole.
- 3. Lower the deck until the lift lever is stopped by the pin.

#### NOTES:

 Height of cut may vary due to the amount of tread on the tires, tire diameter or inflation pressure.

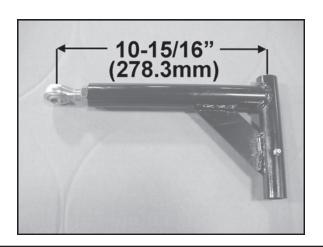


#### **PULL ARMS**

The pull arm rod ends must be adjusted evenly to:

- locate the deck perpendicular to the front-to-rear axis of the machine.

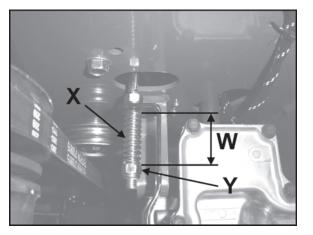
Adjust the rod end length to 10-15/16" (278.3 mm) to start. If any additional adjustment is required, adjust both rod ends so the same number of threads show.

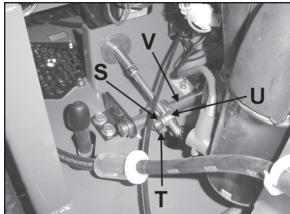


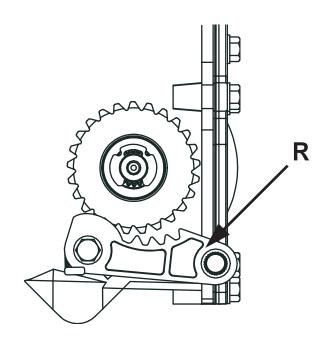
#### **PARKING BRAKE**

With parking brake handle in the OFF position:

- Remove cotter pin T and washer S, detach swivel U from brake shaft V.
- 2. Measure the length W of spring X.
- 3. Turn the nut Y on or off until the length of spring X is 1-5/8" (41mm) at location W.
- 4. Rotate brake shaft **V** until the brake arm **R** reaches its lowest position.
- 5. Turn swivel **U** on or off until it aligns with the hole in the brake shaft **V** and install.
- 6. Reinstall cotter pin T and washer S.







## HYDROSTATIC TRANSAXLE ADJUSTMENTS

A turnbuckle-style hydrostat neutral adjustment is provided.

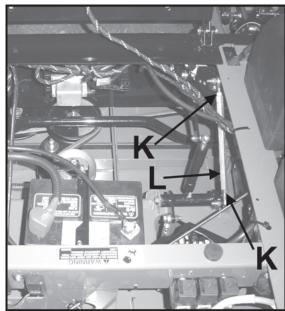
#### Neutral:

- Support the machine with the rear wheels off the ground. Use jackstands or equivalent support. Do not rely only on mechanical or hydraulic jacks.
- 2. Move the traction levers out into the neutral lock position and raise the seat.
- 3. Disconnect the seat switch and temporarily connect the two terminals with jumper wire **J** as shown.
- 4. Start the engine and run at low speed.
- 5. Loosen jam nuts **K** at both ends of turnbuckle **L**.
- 6. Rotate the turnbuckle until the corresponding wheel stops turning. Lock the turnbuckle jam nuts. Run the engine up to high idle to check the adjustment. Readjust if necessary.
- 7. Repeat steps 5 and 6 for the opposite side.
- 8. Remove the jumper wire and reconnect the seat switch.

#### **Reverse Return:**

- 1. Move traction levers out to the neutral lock position and raise the seat.
- 2. Hold the head of the reverse return bolt with a wrench and turn the nut on or off the bolt so the bolt head just contacts the traction bracket.



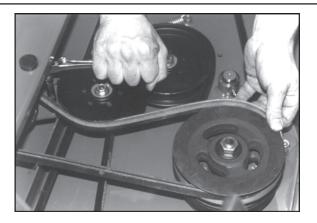


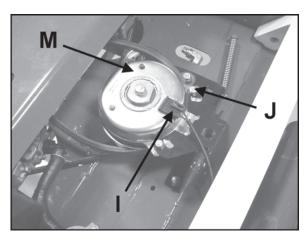


**Note:** Always use Bob-Cat replacement belts, not general purpose belts. Bob-Cat belts are specially designed for use on this mower and will normally last longer.

#### **ENGINE-CUTTERDECK (PTO) BELT**

- 1. Remove floor plate.
- 2. Set the cutterdeck in the lowest height-of-cut position.
- Attach a short extension to a 3/8" drive ratchet. Insert the ratchet extension into the square hole in the idler arm and use the ratchet to rotate the idler assembly enough to remove the belt. Remove the belt from the idlers and center cutterdeck pulley. Push belt back under engine deck.
- 4. Disconnect the electric clutch from the wire harness at plug I.
- 5. Remove the bolts securing torque restraint **J** to clutch **M**. Remove torque restraint.
- 6. Remove old belt from the machine.
- 7. Install a new belt by performing these steps in reverse order.







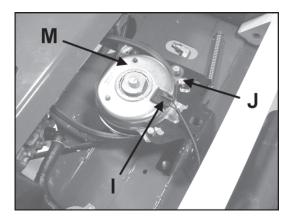
#### **CUTTERDECK BELT**

- 1. Remove floorplate.
- 2. Set the cutterdeck in the lowest height-of-cut position.
- Remove the engine-cutterdeck belt from the deck idlers and pulley (see engine-cutterdeck belt replacement). Push it aside but don't remove it from the machine.
- 4. Run the cutterdeck belt off the idler as shown. Remove it from the deck.
- 5. Install the new belt by performing these steps in reverse order.
- Reinstall engine-cutterdeck belt (see enginecutterdeck belt replacement).



#### HYDRO TRANSAXLE DRIVE BELT

- 1. Remove engine-cutterdeck belt (see engine-cutterdeck belt replacement).
- 2. Attach an extension to a 3/8" drive ratchet. Insert the ratchet extension in the square hole of the transaxle drive idler arm. Use the ratchet handle to rotate it enough to remove the transaxle drive belt.
- 3. Install a new transaxle drive belt in the same manner as it was removed.
- 4. Inspect the fans. Replace if worn or damaged. Torque transaxle pulley nut to 28.3-41.6 ft-lbs (38-56 Nm).
- 5. Reinstall engine-cutterdeck belt (see engine-cutterdeck belt replacement).





#### **BELT TENSION**

All belts are tensioned by spring loaded idlers and do not require any adjustment.

## **World Class Quality, Performance And Support**



Equipment from Jacobsen, a Textron company, is built to exacting standards ensured by ISO 9001 and ISO 14001 registration at all our manufacturing locations.

A worldwide dealer network and factory-trained technicians backed by Textron Parts Xpress provide reliable, high-quality product support.

